

NSS16N2 NSS16N2I NSS20N2 NSS20N2I

# **COST-EFFECTIVE FLEXIBILITY**

### **SPECIFICATIONS SIT-ON STACKERS** 24V, 1.6 - 2.0 TONNES



### DRIVE UP YOUR PRODUCTIVITY – DRIVE DOWN THE COST

PUT YOUR OPERATOR IN THE DRIVING SEAT OF A CAT® SIT-ON STACKER AND BOOST YOUR THROUGHPUT. ITS ERGONOMIC DESIGN IS GREAT FOR INTENSIVE STACKING AND INTERNAL TRANSPORT – HOWEVER LONG THE DISTANCES OR SHIFTS. COMPACT AND MANOEUVRABLE, WITH LIFTS UP TO 7 METRES, THIS FLEXIBLE AND ECONOMICAL SOLUTION ALSO INCREASES STORAGE DENSITY.





Sit-on stackers are faster and more compact than platform trucks – with no stops to fold or unfold platforms and sidebars. They rival many reach trucks for lifting – at a lower price and in tighter spaces. So why not narrow your aisles, raise your racking and use your warehouse more fully?



The driver is comfortably seated in a quiet, low-vibration, ergonomically equipped compartment. Fully contained and protected within the truck's robust structure, he or she can work quickly and confidently, hour after hour. Stress, strain and fatigue are minimised. Extra comforts include the option of electrically adjustable floor height.



User-friendly controls include fingertip hydraulic levers, with an adjustable armrest, and a positionally adjustable mini steering wheel. The truck's easy and precise manoeuvring and load handling are ideal for a variety of applications and tasks. They include general warehouse work, as well as material flow in factories.



Advanced drive, lifting, lowering and steering systems make every action fast and smooth. Automated stability aids optimise speeds to match activities, ensuring safe but quick operation. For non-stop productivity and the highest levels of efficiency, you can choose Li-ion battery power.

### **LOWER COST OF OPERATION**

- Robust construction and component sealing minimises damage and wear, even in demanding multi-shift operations.
- Multifunctional display option with onboard diagnostics encourages correct use of truck and speeds up maintenance.
- PIN code identification prevents unauthorised use, while choice of PRO, ECO and EASY modes matches truck performance to operator experience and application. (Only with multifunctional display option.)
- Easy, fail-safe battery lock avoids delays and accidents at exchanges.
- Fast maintenance access features, including a swing-out seat, combine with low servicing requirements and long service intervals to reduce downtime.
- Availability of fully integrated Li-ion battery increases battery efficiency, runtime and lifespan, while minimising maintenance needs, for even lower total cost of operation (TCO).

#### **UNMATCHED PRODUCTIVITY**

- Advanced AC motor and control technology enables fast, smooth and precise driving, lifting and lowering.
- Integrated functionality saves time by allowing simultaneous control of drive speed, mast/fork movements and side stabiliser deployment.
- Side stabilisers (optional) increase residual capacity for high lifting.
- Progressive electric power steering automatically adjusts sensitivity according to speed, for high precision in tight manoeuvres and high stability when travelling fast and straight.
- Automatic cornering control reduces maximum travel speed according to steering angle, to ensure quick but safe, stable and confident turns.
- Creep speed feature maintains high load capacity for lifts above 1.7 m by automatically limiting travel to 5 km/h when forks reach that height.
- Tapered forks and angled fork tips permit faster pallet entry with less risk of damage.
- With Li-ion battery, performance is enhanced and fast opportunity charging is possible, via easily accessible connector, for continuous operation without battery changes.
- With lead-acid battery, an optional plug on the machine housing allows quick and easy charging without disconnecting the battery.
- Initial lift (I) models give additional ground clearance and may be used for double pallet handling with one load on the support legs and one on the forks. (Models NSS16N2I and NSS20N2I.)

- Level Assistance System (LAS) option allows choice of pre-set heights.
- Laser fork positioning guide option aids accuracy in placing forks at correct level.
- Weight and height indicators can be optionally included in the display.
- 360-degree steering option enables fluid turning without stopping to change direction.
- Dampened mast-stage transitions and soft landing reduce noise and vibrations, allowing comfortable load handling with maximum performance.

### **SAFETY AND ERGONOMICS**

- Enclosed operator position ensures all-round protection by heavy-duty chassis, integrated bumper, overhead guard pillars and roof.
- Comfortable operator compartment minimises strain and tiredness with low step-in height, unobstructed floor, comfortable, adjustable suspension seat, minimal vibration and plenty of space for drivers of all sizes.
- Electrically adjustable floor height option combines with adjustment of armrests and seat to give the perfect fit for each driver.
- Adjustable mini steering wheel on floating armrest allows a relaxed operator posture, proven to reduce neck/back strain and risk of RSI, and quickly folds up for easy entry/exit.
- Midi steering wheel option offers adjustable column length and angle, and folds up for easy entry/exit.
- Height-adjustable armrest comfortably supports wrist while positioning hand ideally to operate fingertip hydraulic levers and other controls simultaneously.
- Hand-operated direction switch option offers alternative to switching via pedal.
- Clear all-round and fork-tip view is achieved through careful design of mast, fork carriage, overhead guard, pillars and chassis, and by low-reflection surfaces.
- Extra overhead guard options include panoramic, transparent, polycarbonate roof for high upward visibility and additional protection from falling objects.
- Low-noise specification includes quiet, temperature-controlled fans and speed-regulated lift pump motors, for a pleasant operator environment.

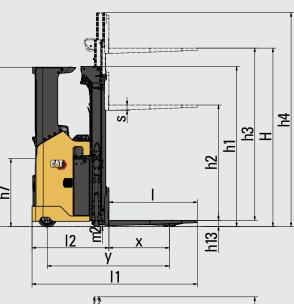
- Working aids include large tool storage compartment on engine panel and accessible from outside truck – plus holders for smaller equipment, phone and drinks.
- Intuitive multifunctional display option keeps drivers fully informed and is optimally positioned and angled for clear viewing.

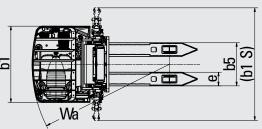


## **STANDARD EQUIPMENT AND OPTIONS**

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WHEEL OPTIONSImage: Control optimization of the control optimization optimization of the control optimization of the control optimization of the control optimization optimization optimization of the control optimization optimization of the control optimization optimizat	Hands-free direction control (HFDC)				
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Load weight indicatorOOOLift height indicatorOOOOLevel Assistance System (LAS)OOOOLevel Assistance System (LAS)OOOOPanoramic high-visibility polycarbonate roofOOOO12V DC power socketOOOOO2V US backetOOOOOO5V USB socketOOOOOOOAccessory rackOOO <td>Key switch entry (in combination with multifunctional display)</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td>	Key switch entry (in combination with multifunctional display)	0	0	0	0
Lift height indicatorOOOOLevel Assistance System (LAS)OOOOOPanoranic high-visibility polycarbonate roofOOO	Laser positioning guide	0	0	0	0
Level Assistance System (LAS)OOOPanoramic high-visibility polycarbonate roofOOOO12V DC power socketOOOOO5V USB socketOOOOOO5V USB socketOOOOOOOSocket socketOOO	Load weight indicator	0	0	0	0
Panaramic high-visibility polycarbonate roofOOOO12V DC power socketOOOOOO5V USB socketOOO <td< td=""><td>Lift height indicator</td><td>0</td><td>0</td><td>0</td><td>0</td></td<>	Lift height indicator	0	0	0	0
12V DC power socketOOOO5V USB socketOOOOOOAccessory rackOOOOOOOWriting desk incl. RAM C holderOO	Level Assistance System (LAS)	0	0	0	0
5V USB socketOOOOAccessory rackOOOOOWriting desk incl. RAM C holderOOOOOEquipment holder RAM system size COOOOOOEquipment holder RAM system size C, 2 pcsOOOOOOOEquipment holder RAM size DOOO	Panoramic high-visibility polycarbonate roof	0	0	0	0
Accessory rackOOOOWriting desk incl. RAM C holderOOOOOEquipment holder RAM system size COOOOOOEquipment holder RAM system size C, 2 ccsOO<	12V DC power socket	0	0	0	0
Writing desk incl. RAM C holderOOOOEquipment holder RAM system size COOOOOEquipment holder RAM system size C, 2 ccsOOOOOOEquipment holder RAM size DOOO <td>5V USB socket</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td>	5V USB socket	0	0	0	0
Equipment holder RAM system size COOOOEquipment holder RAM system size C, 2 ccsOOOOOEquipment holder RAM size DOOOOOOVorking lights LEDOOOOOOOFloor spot, red or blueOOOOOOOOIncreased drive speed, 12 km/h in driver compartment directionO-O	Accessory rack	0	0	0	0
Equipment holder RAM system size C, 2 pcsOOOEquipment holder RAM size DOOOOWorking lights LEDOOOOOFloor spot, red or blueOOOOOIncreased drive speed, 12 km/h in driver compartment directionO-O-	Writing desk incl. RAM C holder	0	0	0	0
Equipment holder RAM size D     O     O     O       Working lights LED     O     O     O       Floor spot, red or blue     O     O     O       Increased drive speed, 12 km/h in driver compartment direction     O     -     O	Equipment holder RAM system size C	0	0	0	0
Working lights LED       O       O       O       O         Floor spot, red or blue       O<	Equipment holder RAM system size C, 2 pcs	0	0	0	0
Floor spot, red or blue         O	Equipment holder RAM size D	0	0	0	0
Increased drive speed, 12 km/h in driver compartment direction — O	Working lights LED	0	0	0	0
	Floor spot, red or blue	0	0	0	0
	Increased drive speed, 12 km/h in driver compartment direction	0	-	0	-
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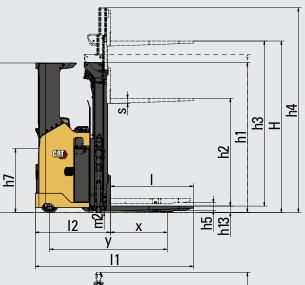
	Characteristics					
1.1	Manufacturer			Cat Lift Trucks	Cat Lift Trucks	
1.2	Manufacturer's model designation			NSS16N2	NSS20N2	
1.3	Power source			Battery	Battery	
	Operator type			Sit-on	Sit-on	
	Load capacity	Q	(kg)	1600	2000	
1.6	Load centre distance	С	(mm)	600	600	1 T
1.8	Load wheel axle to fork face (forks lowered)	x	(mm)	800	800	
	Wheelbase	y	(mm)	1616 1)	1665 1)	
	Weight					
2.1b	Truck weight without load, with maximum battery weight		kg	1866	2127	
2.2	Axle loadings with nominal load and maximum battery weight, drive / load side		kg	1466 / 2000	1690 / 2438	
	Axle loadings without load and with maximum battery weight, drive / load side		kg	1306 / 560	1490 / 638	(0)
2.0	Wheels, Drive Train		J	1000 / 000	11007 000	h6
3.1	Tyres: PT = Power Thane, Vul = Vulkollan, P = Polyurethane, N = Nylon, R = Rubber drive / load side			Vul / Vul	Vul / Vul	
3.2	Tyre dimensions, drive side		(mm)	250 x 105	250 x 105	
3.3	Tyre dimensions, load side	ø	(mm)	85 x 70	85 x 70	
3.4	Castor wheel dimensions (diameter x width)		(mm)	150 x 55	150 x 55	4
3.5	Number of wheels, load/drive side (x = driven)		(	1 x + 2 / 4	1 x + 2 / 4	
3.6	Track width (centre of tyres), drive side	b10	(mm)	706	706	
3.7	Track width (centre of tyres), load side	b11	(mm)	402	392	
3.7	Dimensions	511	()	402	332	
4.2a	Height with mast lowered	h1	(mm)	see tables	see tables	
	Height	h1	(mm)	see tables	see tables	
	Free lift	h2	(mm)	see tables	see tables	
	Lift height	h3	(mm)	see tables	see tables	
_	5	h4				
	Height with mast extended	h5	(mm)	see tables	see tables	
	Initial lift	h6	(mm)	-	-	
4.7	Height to top of overhead guard		(mm)	2110	2110	
	Seat or stand height	h7	(mm)	966	966	
	Height of support legs	h8	(mm)	80	83	_
	Fork height, fully lowered	h13	(mm)	87	90	È
	Overall length	1	(mm)	2189 1)	2238 1)	
	Length to fork face	12	(mm)	1019 1)	1068 1)	
	Overall width	b1/b2	(mm)	1010	1010	
	Fork dimensions (thickness, width, length)	s/e/l	(mm)	70 / 180 / 1170	70 / 195 / 1170	
	Outside width over forks (minimum/maximum)	b5	(mm)	570	570	
	Ground clearance at centre of wheelbase, (forks lowered)	m2	(mm)	25	23	
	Working aisle width (Ast) with 800 x 1200 mm pallets, load lengthwise	Ast	(mm)	2584 2)	2632 2)	
4.34b	Working aisle width (Ast3) with 800 x 1200 mm pallets, load lengthwise	Ast3	(mm)	2419	2466	
4.35	Turning radius	Wa	(mm)	1819 <sup>2)</sup>	1866 2)	
	Performance					
5.1	Travel speed, with/without load		km / h	10/10	9/9	
5.2	Lifting speed, with/without load		m/s	0.16 / 0.32	0.12 / 0.22	
5.3	Lowering speed, with/without load		m/s	0.44 / 0.41	0.33 / 0.30	
5.8	Maximum gradeability with/without load		%	6.7 / 6.7	5.9 / 5.9	Ast
5.10	Service brakes (mechanical/hydraulic/electric/pneumatic)			Electric	Electric	Ast3
	Electric motors					Ast
6.1	Drive motor capacity (60 min. short duty)		kW	2.7	2.7	Wa
6.2	Lift motor output at 15% duty factor		kW	4.0	4.0	
	Battery voltage/capacity at 5-hour discharge		V / Ah	24 / 375 - 775	24 / 375 - 775	а
	Battery weight		kg	305 - 620	305 - 620	R
	Miscellaneous					
8.1	Type of drive control			AC	AC	
	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB (A)			
10.7	Level of hoise at the ear level of the univer according to EN 12 055.2001 and EN 150 4671 III WORK LDAZ					

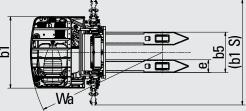




st = Wa + R + a st3 = Wa + I6 - x + a st = Working aisle width 'a = Turning radius = Safety clearance = 2 x 100 mm =  $\sqrt{(I6 - x)^2 + (b12/2)^2}$ 

	Characteristics					
1.1	Manufacturer			Cat Lift Trucks	Cat Lift Trucks	
1.2	Manufacturer's model designation			NSS16N2I	NSS20N2I	
1.3	Power source			Battery	Battery	
1.4	Operator type			Sit-on	Sit-on	
1.5	Load capacity	Q	(kg)	1600	2000	
1.6	Load centre distance	С	(mm)	600	600	
1.8	Load wheel axle to fork face (forks lowered)	x	(mm)	800	800	
1.9	Wheelbase	y	(mm)	1661 1)	1720 1)	
1.0	Weight	,		1001	1120	
2.1b	Truck weight without load, with maximum battery weight		kg	2015	2294	
2.2	Axle loadings with nominal load and maximum battery weight, drive / load side		kg	1571 / 2045	1806 / 2488	
2.3	Axle loadings without load and with maximum battery weight, drive / load side		kg	1411 / 605	1606 / 688	<u>94</u>
2.0	Wheels, Drive Train		J			<u> </u>
3.1	Tyres: PT = Power Thane, Vul = Vulkollan, P = Polyurethane, N = Nylon, R = Rubber drive / load side			Vul / Vul	Vul / Vul	
3.2	Tyre dimensions, drive side		(mm)	250 x 105	250 x 105	
3.3	Tyre dimensions, load side	ø	(mm)	85 x 70	85 x 70	4
3.4	Castor wheel dimensions (diameter x width)		(mm)	150 x 55	150 x 55	-
3.5	Number of wheels, load/drive side (x = driven)			1 x + 2 / 4	1 x + 2 / 4	
3.6	Track width (centre of tyres), drive side	b10	(mm)	706	706	- <u>+</u>
3.7	Track width (centre of tyres), load side	b11	(mm)	390	375	
0.7	Dimensions		()	000	575	
4.2a	Height with mast lowered	h1	(mm)	see tables	see tables	
4.2b	Height	h1	(mm)	see tables	see tables	
4.3	Free lift	h2	(mm)	see tables	see tables	
4.4	Lift height	h3	(mm)	see tables	see tables	
4.5	Height with mast extended	h4	(mm)	see tables	see tables	1
4.6	Initial lift	h5	(mm)	110	110	
4.7	Height to top of overhead guard	h6	(mm)	2110	2110	
4.7	Seat or stand height	h7	(mm)	966	966	- Ld
4.10	Height of support legs	h8	(mm)	87	87	
4.10	Fork height, fully lowered	h13	(mm)	93	93	
4.19	Overall length	11	(mm)	2233 1)	2293 1)	
4.13	Length to fork face	12	(mm)	1063 1)	1123 1)	
4.20	Overall width	b1/b2	(mm)	1010	1010	
4.21	Fork dimensions (thickness, width, length)	s/e/l	(mm)	70 / 180 / 1170	70 / 195 / 1170	
4.22	Outside width over forks (minimum/maximum)	b5	(mm)	570	570	
4.32	Ground clearance at centre of wheelbase, (forks lowered)	m2	(mm)	20	20	
4.32 4.34a	Working aisle width (Ast) with 800 x 1200 mm pallets, load lengthwise	Ast	(mm)	2627 2)	2685 <sup>2)</sup>	
4.34a		Ast3	(mm)	2461	2520	
4.340	Working aisle width (Ast3) with 800 x 1200 mm pallets, load lengthwise	Wa	(mm)	1861 2)	1920 <sup>2)</sup>	
4.50	Turning radius Performance	vva	(mm)	1881 ~	1920 -	
5.1	Travel speed, with/without load		km / h	9/9	9/9	
5.1			m/s	0.16 / 0.32	9/9	
5.2 5.3	Lifting speed, with/without load Lowering speed, with/without load		m/s	0.44 / 0.41	0.12 / 0.22	
5.8	Aximum gradeability with/without load		%	26.6 / 26.6	25.6 / 25.6	Ast
5.8			/0	Zb.b / Zb.b Electric	Z5.6 / Z5.6 Electric	Ast3
5.10	Service brakes (mechanical/hydraulic/electric/pneumatic)		_	Electric	Elecuic	
6.1	Electric motors Drive motor capacity (60 min. short duty)		kW	2.7	2.7	Ast
			kW	4.0	4.0	Wa
6.2 6.4	Lift motor output at 15% duty factor		V / Ah	4.0	4.0 24 / 375 - 775	а
6.5	Battery voltage/capacity at 5-hour discharge			24/3/5-7/5 305-620	24 / 3/5 - 7/5 305 - 620	R
0.0	Battery weight		kg	303 - 1020	JUJ - 102U	
0.1	Miscellaneous			10	40	
8.1	Type of drive control		dB (A)	AC	AC	
10.7	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871 in work LpAZ		dB (A) dB (A)			
10.7.1	Level of noise at the ear level of the driver according to EN 12 053:2001 and EN ISO 4871, drive/lift/idle LpAZ		uD (A)			





 $\begin{array}{l} \text{sst} &= \text{Wa} + \text{R} + \text{a} \\ \text{sst3} &= \text{Wa} + \text{I6} - \text{x} + \text{a} \\ \text{sst} &= \text{Working aisle width} \\ \text{va} &= \text{Turning radius} \\ &= \text{Safety clearance} = 2 \text{ x } 100 \text{ mm} \\ \text{st} &= \sqrt{(16 - \text{x})^2 + (127/2)^2} \end{array}$ 

NSS16-20N2							
Mast Type	h3+h13	h1	h4	h2+h13			
	mm	mm	mm	mm			
DEV	3600	2350	4105	1847			
	4200	2650	4705	2147			
	4500	2800	5005	2297			
TREV	4800	2150	5332	1667			
	5400	2350	5932	1867			
	5700	2450	6232	1967			
	6300	2650	6832	2167			
	7000	2883	7532	2400			

#### Mast Performance and Capacity

- DS Duplex with clear-view mast
- DEV Duplex with full free lift TREV Triplex with full free lift
- h3+h13 Lifting height
- h1 Lowered mast height
- h4 Raised mast height
- h2+h13 Free lift

Mast Type	h3+h13	h1	h4	h2+h13
	mm	mm	mm	mm
DEV	3600	2355	4112	1853
	4200	2655	4712	2153
	4500	2805	5012	2303
TREV	4800	2155	5339	1673
	5400	2355	5939	1873
	5700	2455	6239	1973
	6300	2655	6839	2173
	7000	2888	7539	2406

NSS16-20N2I

AST dimensions, VDI2198 (4.34a)							
Basic capacity (kg)	1600 2000						
Chassis / battery carriage	Junior / Senior / BC 465 BC 775		Junior / BC 465	Senior / BC 775			
Standard model	2584	2688	2632	2736			
Initial lift model	2627	2731	2685	2789			

AST dimensions, Ast3 (4.34b)							
Basic capacity (kg) 1600 2000							
Chassis / battery carriage	Junior / BC 465	Senior / BC 775	Junior / Senior BC 465 BC 775				
Standard model	2419	2523	2466	2570			
Initial lift model	2461	2565	2520	2624			



# **LI-ION BATTERIES**

### TIME TO SWITCH?

Lithium-ion (Li-ion) battery technology is available in the Cat<sup>®</sup> electric counterbalance and warehouse truck ranges. While lead-acid batteries remain a popular choice for our customers, and still have much to offer, they present various challenges which Li-ion can overcome.

Perhaps the most noticeable change when switching to Li-ion is the use of opportunity charging. Instead of exchanging batteries between shifts, you can simply plug into a fast charger during short breaks and keep the same battery going 24/7. This, together with other efficiency, environmental and safety benefits, makes Li-ion a very appealing alternative.



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NOTE: Performance specifications may vary depending on standard manufacturing tolerances, vehicle condition, types of tyres, floor or surface conditions, applications, or operating environment. Trucks may be shown with non-standard options. Specific performance requirements and locally available configurations should be discussed with your Cat lift trucks Dealer. Cat Lift Trucks follows a policy of continual product improvement. For this reason, some materials, options and specifications could change without notice.



#### Cat Li-ion advantages over lead-acid

Li-ion is an investment which should be viewed against ongoing savings on energy, equipment, labour and downtime.

- Longer life 3 to 4 times lead-acid lifespan reduces overall battery investment
- **Higher efficiency** energy losses during charging and discharging are up to 30% lower, so electricity consumption is reduced
- **Longer runtime** thanks to more efficient battery performance and use of opportunity charges, which can be given at any time without damaging the battery or shortening its lifespan
- **Consistently high performance** with a more constant voltage curve maintains greater truck productivity, even toward the end of a shift
- Faster charging enables full charge in as little as 1 hour with the fastest chargers
- No battery changing fast opportunity charges 15 minutes for several hours of extra runtime enable continuous operation with just one battery and minimise the need to buy, store and maintain spares
- **No daily maintenance** the battery stays on board the truck for charging and there is no need for water top-ups or electrolyte checks
- **No gas** or acid spills avoids the space, equipment and running costs of a battery room and ventilation system
- Inbuilt protection intelligent battery management system (BMS) automatically prevents excessive discharge, charge, voltage and temperature, as well as virtually eliminating misuse

Batteries and chargers with different capacities are available. Your dealer will identify the best combination for your needs. You should also ask your dealer about optional 5-year warranties, subject to annual check-ups, which give extra peace of mind.







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